

## Structural relaxation around $\text{Co}^{2+}$ in synthetic blue $(\text{Mg},\text{Co})\text{Al}_2\text{O}_4$ spinel crystals

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Co-bearing spinel crystals are rare in nature and actively sought as gemstones because of their vivid blue color, while synthetic Co-spinel powders are largely used as ceramic pigments. In the present work, single crystals belonging to spinel s.s.  $(\text{MgAl}_2\text{O}_4)$  - cobalt spinel  $(\text{CoAl}_2\text{O}_4)$  series were synthesized by flux growth method with  $\text{Na}_2\text{B}_4\text{O}_7$  as flux. Low cooling rates ( $2^\circ\text{C}/\text{h}$ ) and linear temperature profiles were applied in the thermal interval  $1200\text{-}800^\circ\text{C}$ . Thermal runs were performed in reducing atmosphere ( $10^{-8}$  -  $10^{-15}$  bars) created by a continuous flow of  $\text{CO}_2/\text{H}_2$  with a ratio of 100/4  $\text{cm}^3/\text{min}$ . With increasing Co contents, the crystals varied in colour from light blue to intensely dark blue. Selected crystals were investigated by electron-microanalysis, single-crystal X-ray diffraction and UV-VIS-NIR-MIR spectroscopy to obtain the actual chemical composition, structural characterization, cation site population and quantitative optical absorption. The crystals are chemically homogeneous, with composition dominated by the  $\text{Co}^{2+} \rightarrow \text{Mg}$  substitution and structural parameters  $a$ ,  $u$  regularly increasing with  $\text{Co}^{2+}$ . Along the series,  $\text{Co}^{2+}$  shows a marked preference for the tetrahedral coordination with respect to Mg. The optical absorption spectra, measured between  $4000$  and  $35000 \text{ cm}^{-1}$ , exhibit three spin-allowed electronic  $d-d$  transitions at  $\sim 17000$ ,  $\sim 8000$  and  $\sim 4500 \text{ cm}^{-1}$ , attributed to the tetrahedrally coordinated  $\text{Co}^{2+}$ . Because no absorption bands related to either octahedrally coordinated  $\text{Co}^{2+}$  or tetrahedrally/octahedrally coordinated  $\text{Co}^{3+}$  are observed, the recognized increase of absorption of the spin-allowed  $\text{Co}^{2+} d-d$  bands with increasing Co-content indirectly causes the colour change from light blue to intensely dark blue. The energy of the absorption band at  $\sim 4500 \text{ cm}^{-1}$  is directly proportional to the crystal field, and  $10 Dq$  values are directly related to the bond distance, indicating that in the  $\text{MgAl}_2\text{O}_4\text{-CoAl}_2\text{O}_4$  solid solution series the local arrangement of atoms around  $\text{Co}^{2+}$  is almost fully relaxed.